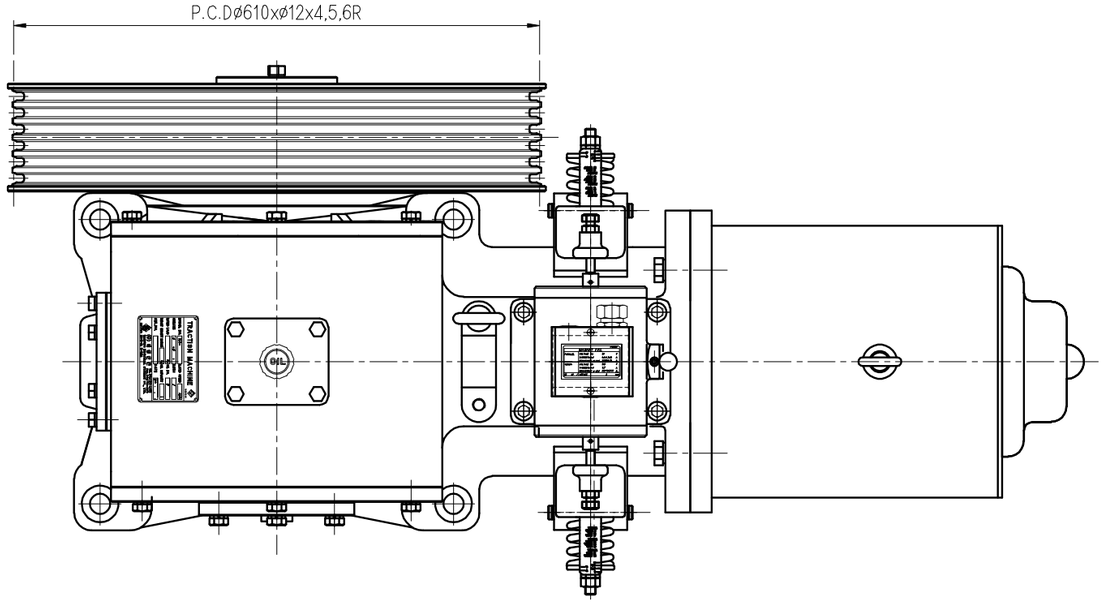
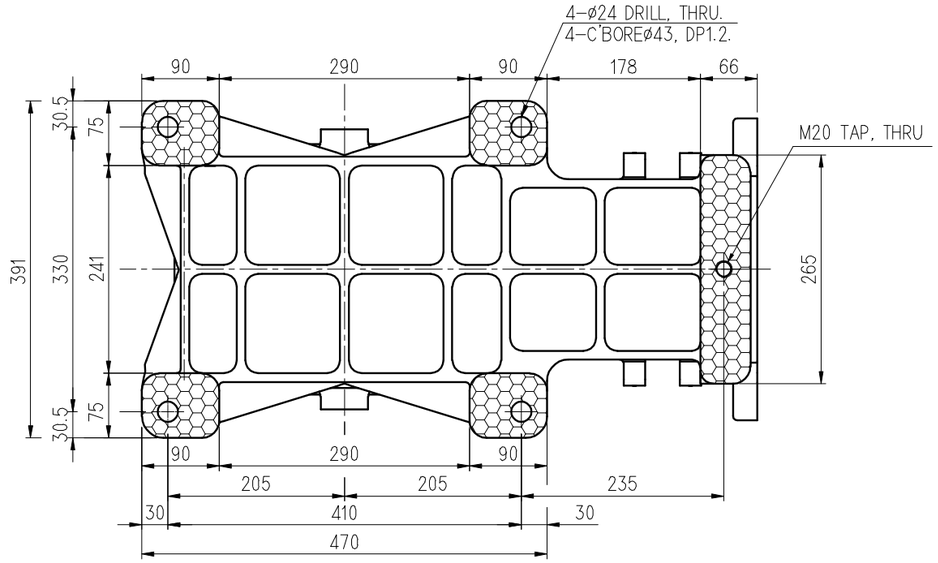
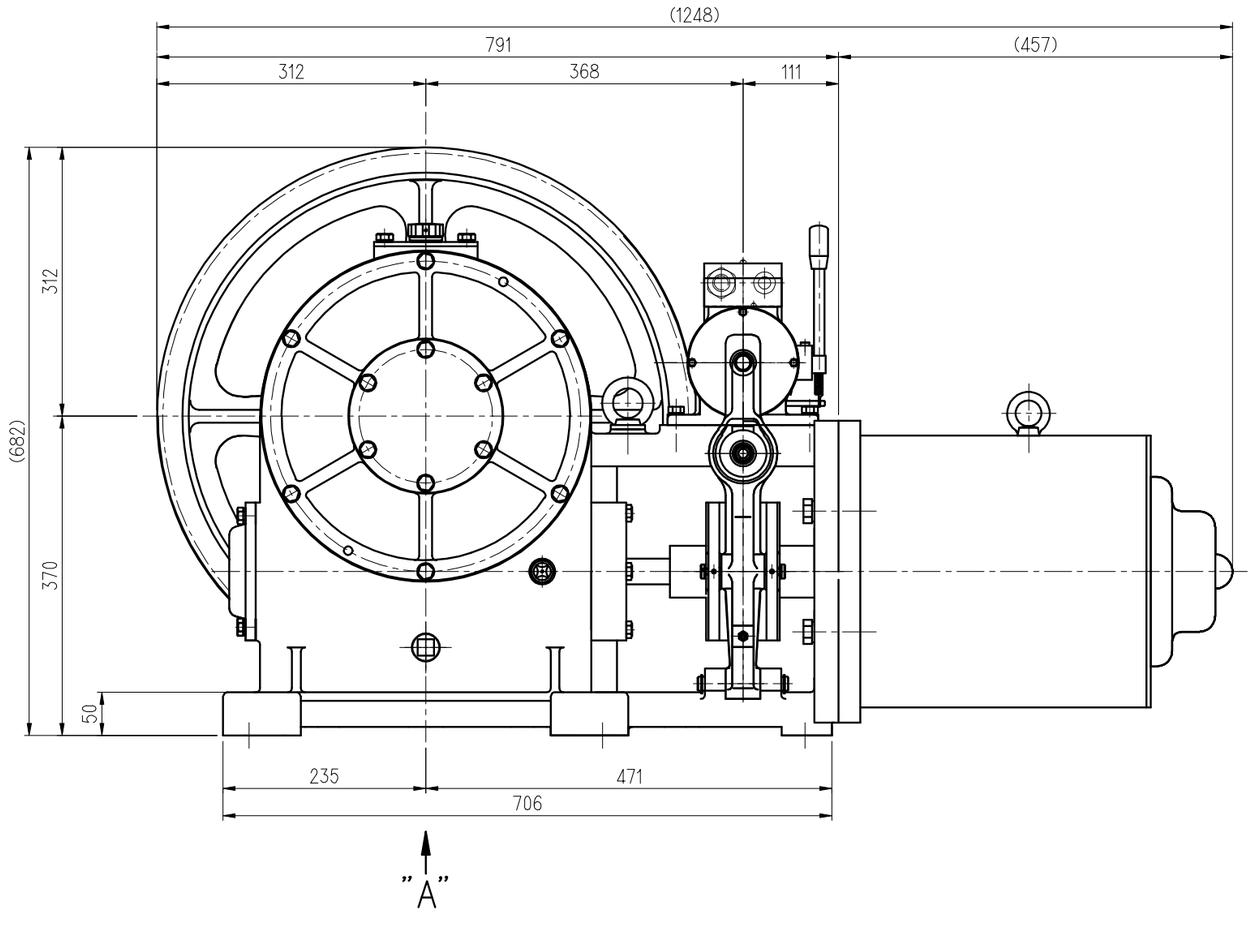
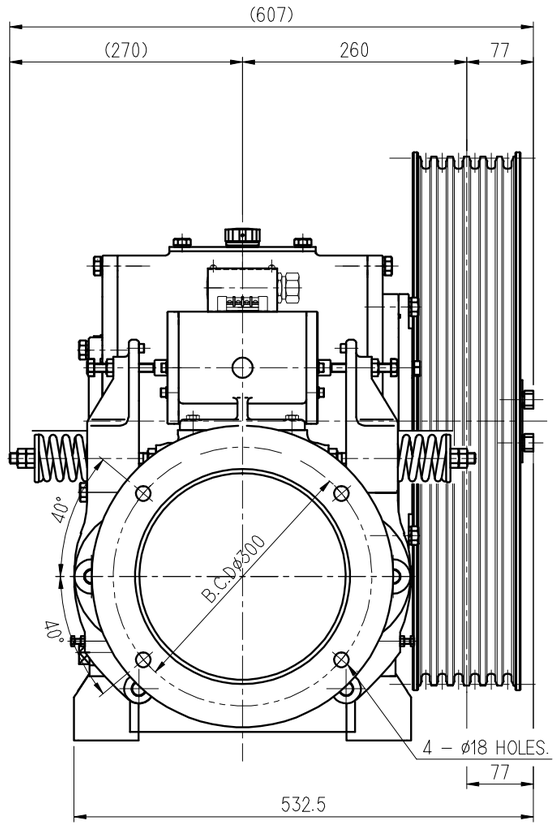

P.C.Dø610xø12x4,5,6R


4–ø24 DRILL, THRU.
4–C'BOREø43, DP1.2.
M20 TAP, THRU
90
290
90
178
66
30.5
75
391
330
241
265
75
30.5
90
290
90
205
205
235
30
410
30
470

VIEW "A"


(1248)
791
(457)
312
368
111
312
(682)
370
50
235
471
706
"A"


(607)
(270)
260
77
40°
40°
B.C.Dø300
4 – ø18 HOLES.
77
532.5