FACE DRIVER

FEATURES ;

- Complete OD machining in one clamping.
- Heavy cuts with no slippage.
- Greater accuracy in machining operations.
- Accurate end location.
- Faster loading time.
  Greater time save in mass production.
- Wide range clamping capability.
- Able to use at Head stock instead of clamping chuck.

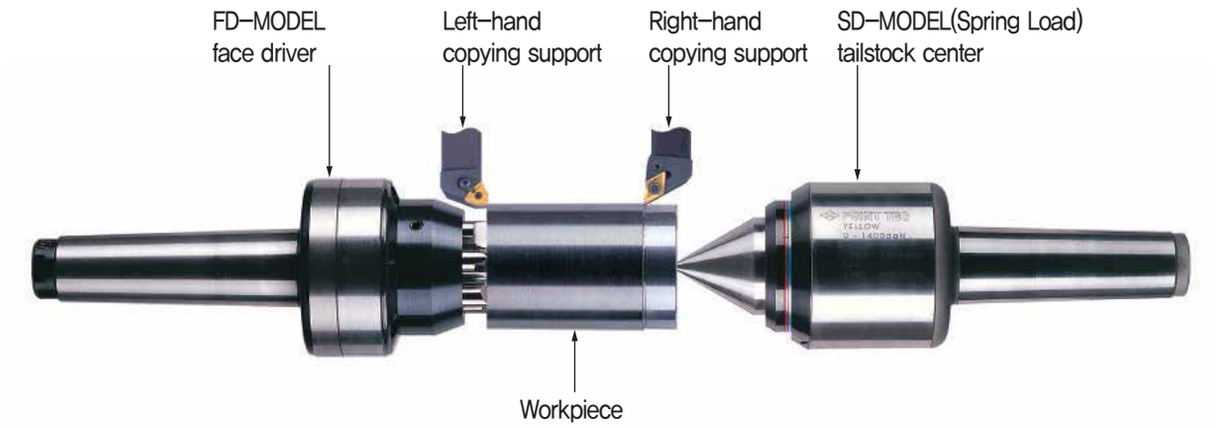


Dimension

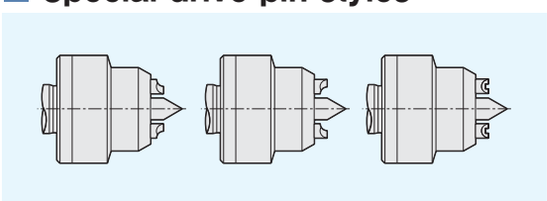
09	1	0	0	MT

Unit : mm, kg

MODEL	MODEL NO.	MT	A	B	C	D	E	F	G	H	L	K	M	N	Number of driving pins	Work size	W.P Weight
FD31	090803	3	42	30	89	24.5	29.5	6	5	4.3	143	17	5	5	4	ø19~ø34	50
	090804	4	42	30	108	24.5	29.5	8	5	4.3	163	17	5	5	4	ø19~ø34	50
	090805	5	42	30	136	24.5	29.5	8	5	4.3	191	17	5	5	4	ø19~ø34	50
FD32	090903	3	52	40	89	26.5	35.8	6	6.5	7.8	150.3	26	9	7	5	ø28~ø50	55
	090904	4	52	40	108	26.5	35.8	8	6.5	7.8	170.3	26	9	7	5	ø28~ø50	55
	090905	5	52	40	136	26.5	35.8	8	6.5	7.8	198.3	26	9	7	5	ø28~ø50	55
FD33	091003	3	70	54	89	36	45	6	9	11	170	38	14	9	6	ø40~ø72	65
	091004	4	70	54	108	36	45	8	9	11	189	38	14	9	6	ø40~ø72	65
	091005	5	70	54	136	36	45	8	9	11	217	38	14	9	6	ø40~ø72	65
FD34	091104	4	82	72	108	40	56.1	8	11	14.1	204.1	54	20	14	6	ø55~ø100	100
	091105	5	82	72	136	40	56.1	8	11	14.1	232.1	54	20	14	6	ø55~ø100	100



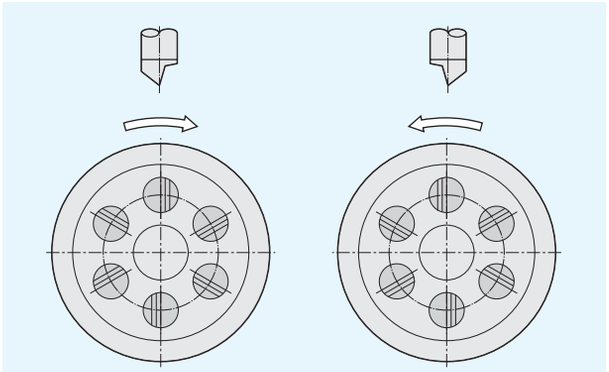
Special drive pin styles

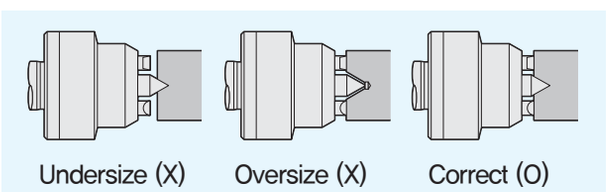


Center hole size

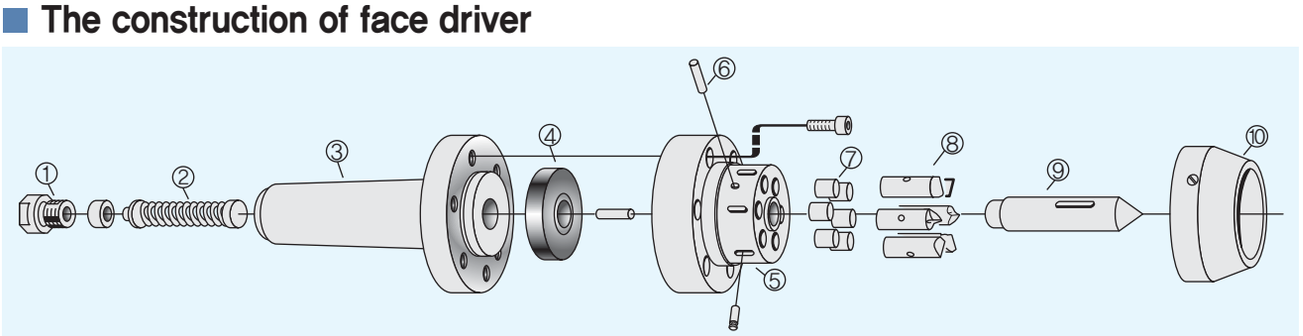
NO	MODEL	CENTER HOLE DIA. LIMITS			
		MIN(ø)		MAX(ø)	
		inch	ø	inch	ø
1	FD31	0.08	2	0.16	4
2	FD32	0.16	4	0.31	8
3	FD33	0.16	6	0.47	12
4	FD34	0.31	8	0.63	16

Driving pins direction of rotation





The construction of face driver



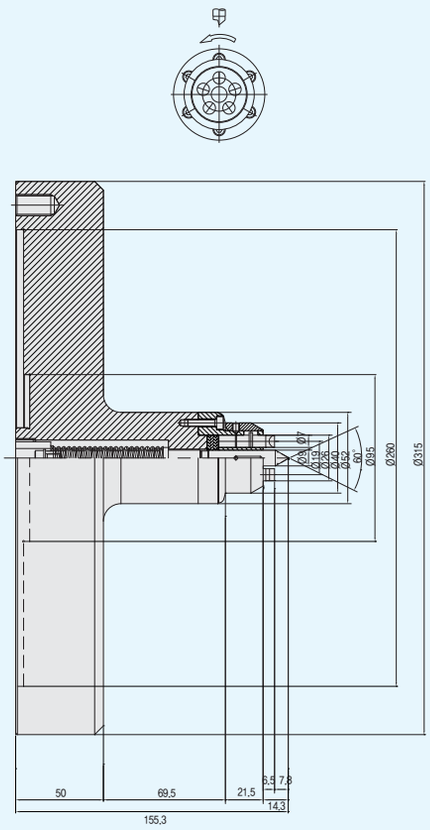
FACE DRIVER-SPECIAL TYPE

FEATURES ;

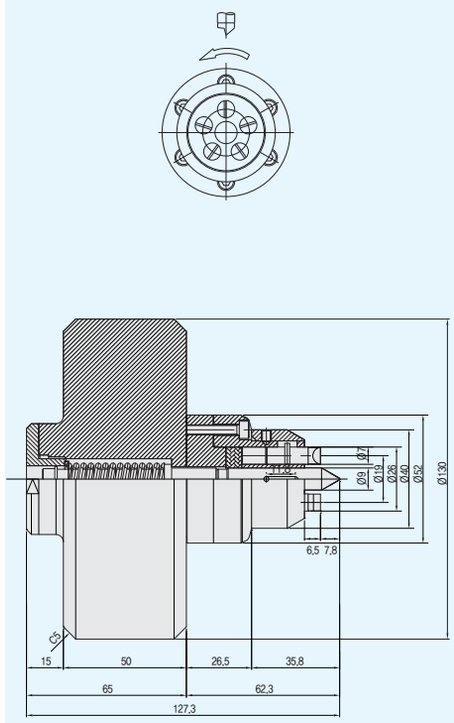
- Able to use at Head stock instead of clamping chuck.



CFD25000



K32A1-07-C09J00



K55A2-08-C095G10

