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TACK WELDING MACHINE

Enterprise Creating Future with Ceaseless Challenges and Innovations



SEOKWANG INDUSTRIAL Co., Ltd.

Tack Welding Machine

It is the equipment for continuous tack welding. It puts together the edges of the opening area of the pipes formed in the forming press or GAP forming press.

Forming Press or GAP Forming Press에서 성형한 Pipe Open 부를 Edge Meeting시켜 연속 Tack 용접을 하기 위한 장비이다.

General Specification

Equipment	Description	Standard Specification
Tack Welding Machine	External Pipe Dia	ø406 ~ ø1,626mm(16″ ~ 64″)
	Material	API 5L GR B ~ X100
	Pipe Length	6,000 ~ 12,800mm/18,300mm
	Wall Thickness	8 ~ 70mm
	Pipe Weight	Max. 30ton
	Welding Speed	1 ~ 5M/min
	Welder Copacity	1,200A
	Production Rate	8 ~ 10 pcs/hr
		30″ x 25.4t x 12,800mm / 18,300mm

※We can cope with customer requirements. / 고객 요구사항에 대응할 수 있습니다.

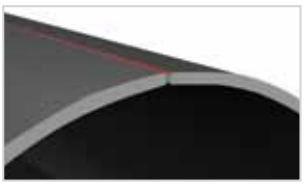


SEOKWANG INDUSTIRAL Co., Ltd. is suppling with a turn-key base system for overall process starting from edge milling, pipe forming to final inspection.

Process in brief







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