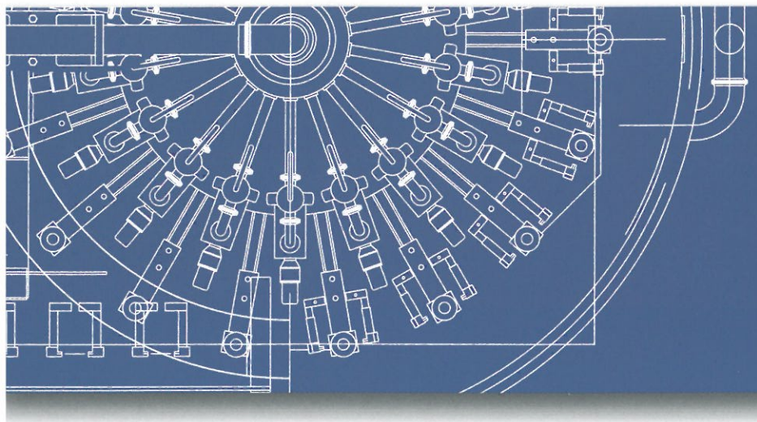
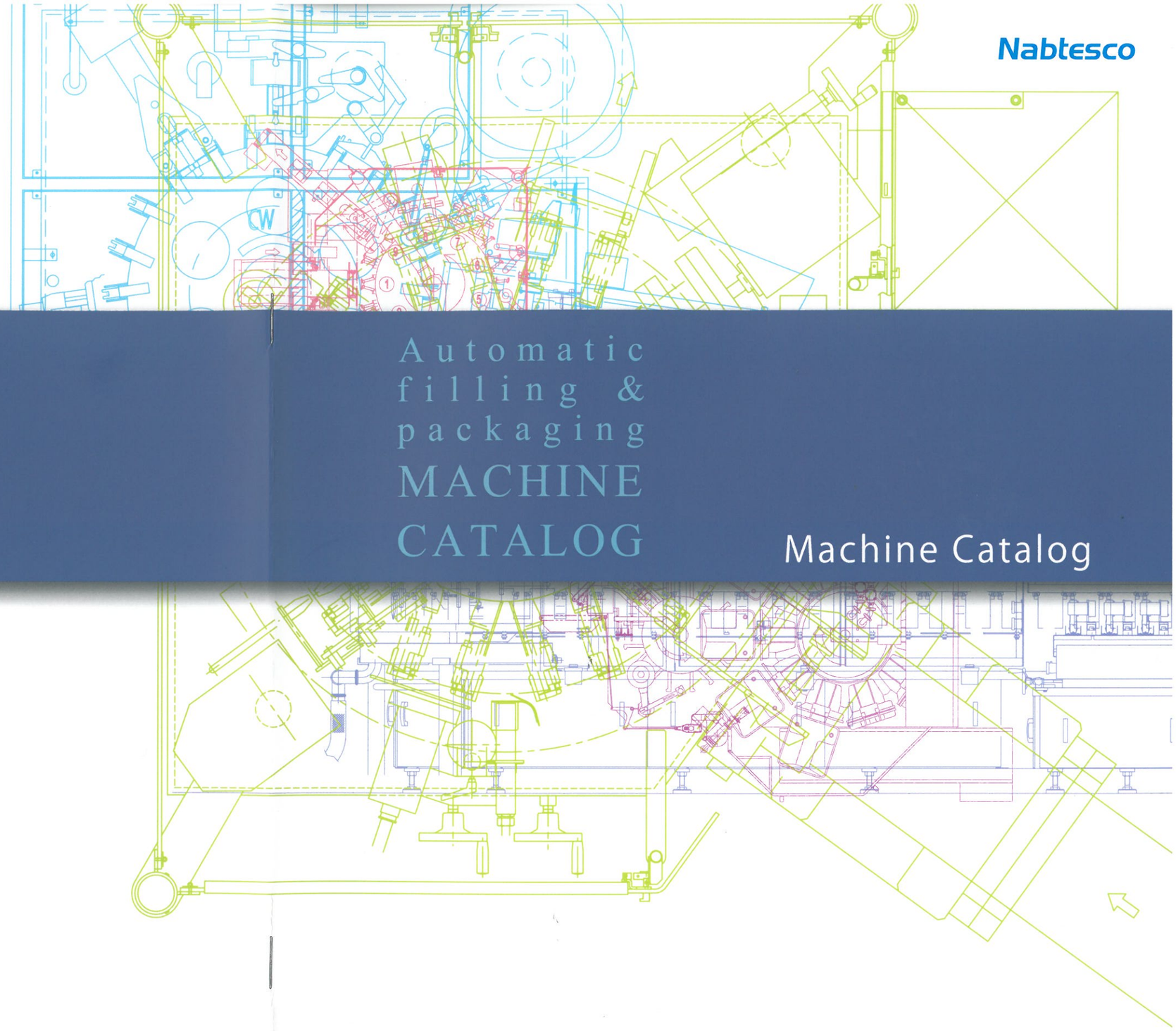


Automatic filling & packaging MACHINE CATALOG

Nabtesco



Machine Catalog

TOYO JIDOKI CO.,LTD.

International Sales
7F, 18-6, Takanawa 2-chome, Minato-ku, Tokyo 108-0074, Japan
TEL: +81-3-5447-2596 FAX: +81-3-5447-2692

액트라 주식회사 actra limited

경기도 광주시 회안대로 869-16(송정동)
TEL : 031) 766-7311, FAX : 031) 797-7876
E-MAIL: actraltd@daum.net
www.actra.co.kr

http://www.tyj.co.jp/

1609/2500

TOYO JIDOKI

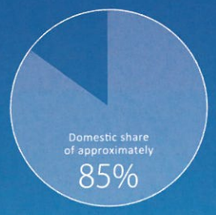
This is TYJ Quality

Toyo Jidoki advanced technologies give our clients the ability to respond quickly to constantly evolving markets.

Since its establishment, Toyo Jidoki Co., Ltd. (TYJ) has been an industry leader with its wide range, high quality measuring, filling and packaging systems. We put forward a variety of innovative ideas for the advancement of the flexible packaging industry and spare no expense or effort when it comes to the research and development required to transform those ideas into reality.

TYJ created the world's first compact and efficient rotary packaging system based solely on our technologies and continue to innovate to meet the needs of modern packaging facilities. For instance, we have developed reliable and secure retort packaging methodologies and systems to cleanly package shampoo, detergents, cosmetics, and other challenging to fill products indispensible to the modern consumer.

TYJ continues to advance innovative ideas to safely and securely package the products valued by society, fostering a richer and more diverse living culture.



Automatic filling/packaging machine
for retort products/refillable products

Company Outline

Established	August 19, 1960
Capital	245,000,000 yen. Issued shares: 200,000. Authorized shares: 400,000.
Major Shareholder	Nabtesco Corporation
Main Banks	Tokyo-Mitsubishi UFJ, Hiroshima Bank, Yamaguchi Bank
Employees	247 (as of April 2016)
Affiliated Companies	DALIAN TOYO JIDOKI CO., LTD.
	TOYO JIDOKI AMERICA CORPORATION

We develop, manufacture and support automatic weighing machines, various packaging machines, packaging-related system equipment and packaging plants.

- Retorted, hot fill and chilled product packaging machines
- Liquid filling machines
- Vacuum packaging machines
- Vacuum and gas-flush packaging machines
- Detergent, medicine and chemical packaging machines
- Powder packaging machines
- Sugar, salt, seasoning packaging machines
- Pickle packaging machines
- Pouch forming and packaging machines
- Dry goods/confectionary packaging machines
- Weighing and product insertion machines
- Packaging plants and systems
- Automatic loading & unloading systems
- Peripheral equipment and related equipment



We offer the best possible solutions to our customers' many needs.

From the selection of equipment to automated lines/manpower reduction, we provide complete systems perfect for our customers' plants.

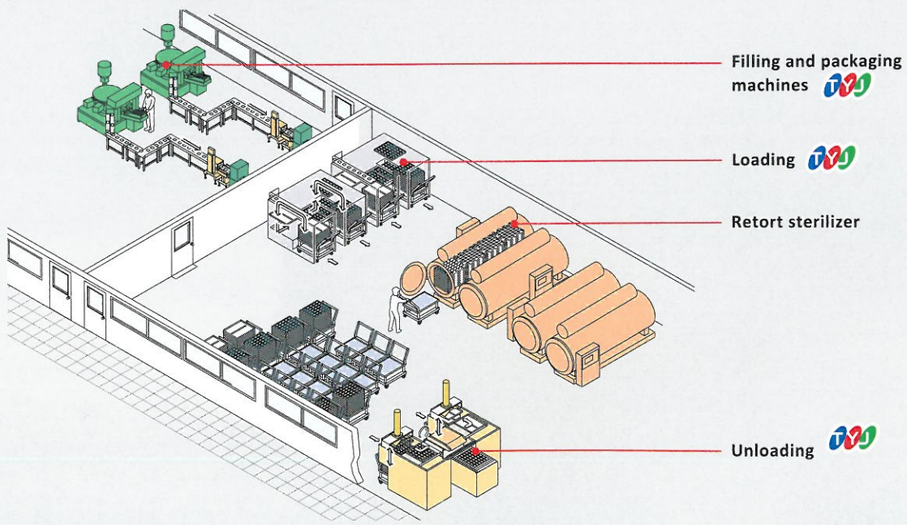
Toyo Jidoki developed the world's first retort-pouch filling and packaging machine and has used its broad experience to develop home & personal care filling systems, filling and packaging machines for spout pouch products and many other unique and innovative products. Reflecting the requests of our customers, our custom made systems now have numerous optional functions that are the result of our years of experience. Prior to shipping, there are over 150 items that are checked and tested to insure the system meets the clients requirements. Our experienced engineers and technicians install systems at the client site, performing exhaustive pre-operation checks prior to signing over the finished systems.

Toyo Jidoki systems have earned a reputation for high productivity and reliability. Not limited to packaging machines, we also offer partial and total line automation solutions to reduce manpower requirements and meet our customers' need for enhanced quality and more consistent efficiencies. Line layouts are customized to fit the customer's production scale and plant requirements.

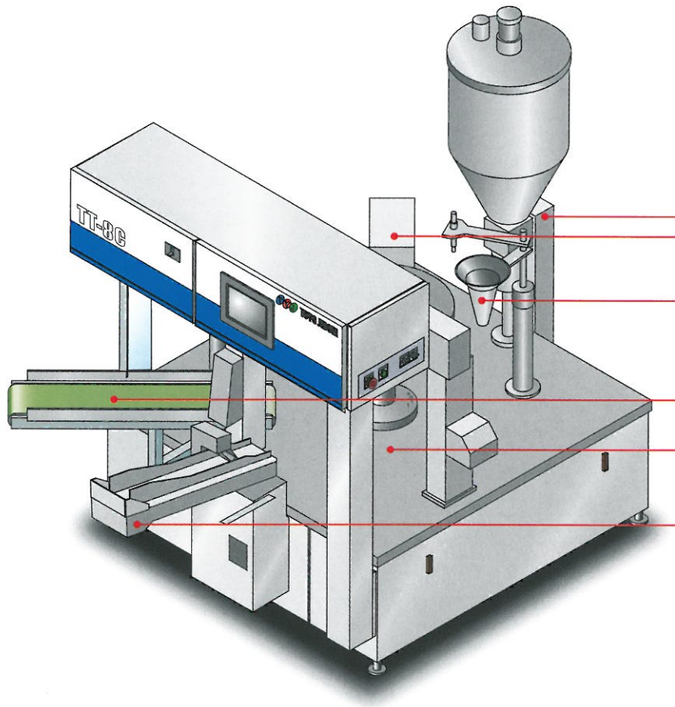
Inquiry ▶ Design/Develop ▶ Manufacture ▶ Inspect ▶ Install



Designing optimal layouts for each of our customers' plants

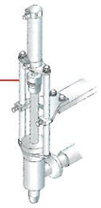


Multiple options and configurations for optimal suitability to the customer's application.



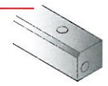
Filling Nozzles

Cut Nozzle
Flash Nozzle
Net Nozzle...



Seal Bar Styles

Flat Seal
Custom Shape Seal
Line Seal
Tortuous Path Seal...



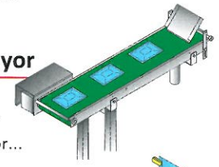
Product Funnel

Embossed & High Polish Funnel
Mesh Funnel
Product Specific Funnel...



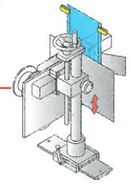
Discharge Conveyor

Single Lane Conveyor
Double Lane Conveyor
Product Press Conveyor...



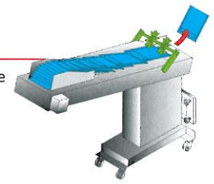
Printing

Thermal Transfer Printer
Ink Jet Printer
Laser Printer...



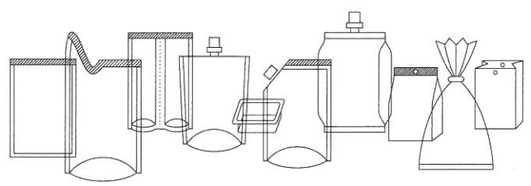
Pouch Magazine

1 Lane Vertical Magazine
2 Lane Slide Magazine
Conveyor Magazine...





We customize packaging machines to provide the perfect fit for our customers' products.



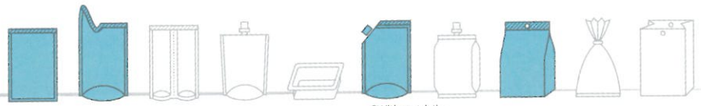
Retorted Food and Liquid Packaging Machines

A line up that satisfies our customers' demands for a wide pouch size range, filling amount and production capacity

TT-10CR

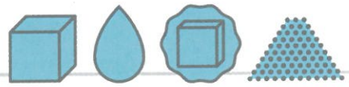
Retort/Hotfill | Wet Use | 10 Stations

Pouch type



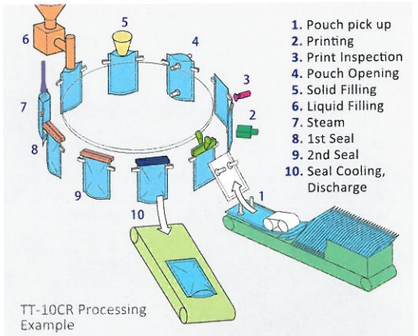
*With restriction

Filling Product



Solid Liquid Solid+Liquid Powder

- Accommodate numerous food and non-food products with liquid filling or a combination of solid plus liquid
- Simple pouch size changes and multiple pouch styles to include flat and standup pouch styles
- Sanitary and easy to clean filling systems
- Nozzle designed to fit the physical properties of the product
- Highly reliable three-stage heat/heat/cool pouch sealing system
- Steam or nitrogen de-airing methods, print inspection, production and QA enhancement options available



TT-10CR Processing Example



TT-10CR

Cap. Max 40 pouches/min.
Size W/ 100~230 (80~210) (110~240) L / 130~300
App. Shelf-stable ready meals, Sauces, Liquid detergent, etc.



(Touch Control Panel)

TT-9CWS / TT-10CW / TT-10CW2

Retort/Hotfill | Wet Use | 10 Stations



TT-9CWS

Cap. Max 125 pouches/min.
Size W/ 70~100 L / 120~170
App. Shelf-stable ready meals, side dishes, pet food, etc.



TT-10CW

Cap. Max 100 pouches/min.
Size W/ 80~150 L / 100~300
App. Shelf-stable ready meals, Sauces, Liquid detergent, etc.

TT-10CW2

Cap. Max 60 pouches/min.
Size W/ 120~180 L / 150~300
App. Shelf-stable ready meals, Sauces, Liquid detergent, etc.



TT-9CW / TT-9CW2 / TT-9CW3

Retort/Hotfill | Wet Use | 9 Stations



TT-9CW

Cap. Max 90 pouches/min.
Size W/ 80~150 L / 120~230 (300)
App. Shelf-stable ready meals, Sauces, Liquid detergent, etc.

TT-9CW2

Cap. Max 60 pouches/min.
Size W/ 120~180 L / 150~300 (400)
App. Shelf-stable ready meals, Sauces, Liquid detergent, etc.

TT-9CW3

Cap. Max 50 pouches/min.
Size W/150~230 L / 200~400
App. Shelf-stable ready meals, Sauces, Liquid detergent, etc.



TT-8C2 / TT-8C3

Retort/Hotfill | Wet Use | 8 Stations





TT-8C2

Cap. Max 25 pouches/min.
Size W/150~290 (180~320) L / 140~400
App. Shelf-stable ready meals, Sauces, Liquid detergent, etc.

TT-8C3

Cap. Max 20 pouches/min.
Size W/ 240~400 L / Max 550
App. Shelf-stable ready meals, Sauces, Liquid detergent, etc.

TT-8CR

Retort/Hotfill | Wet Use | 8 Stations



TT-8CR

Cap. Max 40 pouches/min.
Size W/ 80~220 (90~230) (100~240) L / 130~300
App. Shelf-stable ready meals, Sauces, Liquid detergent, etc.

TT-8D-R

Retort/Hotfill | Wet Use | 8 Stations



TT-8D-R

Cap. Max 40 pouches/min.
Size W/ 120~260 (80~220) L / 130~400
App. Shelf-stable ready meals, Sauces, Liquid detergent, etc.

*Unit of Dimension: mm *Capacity of packaging machines may vary according to filling material, filling amount and bag shape.

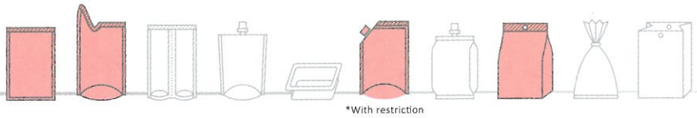
TL Series High Speed Type Machines

Continuous linear motion, high speed packaging machines with minimum floor space requirements

TL-AX2 / TL-AX4 / TL-AX8

Retort/Hotfill　Wet Use

Pouch type



*With restriction

Filling Product



Solid　Liquid　Solid+Liquid　Powder

- Continuous motion allows for higher speeds
- Automatic cleaning possible thanks to flow meter filling method
- Feedback control (OP) for more precise filling



(Liquid Filler) Pouch open guide attached to each nozzle maintains pouch open throughout cycle while electromagnetic flow meters allow for stable filling and easy cleaning.



(Sealer) Three stage heat / heat / cool sealing system insures uniformly strong seals.



TL-AX2

Cap. Max 170 pouches/min.
Size W/ 100~150 L / 120~280
App. Drinks, Liquid detergent, Sauces, etc.

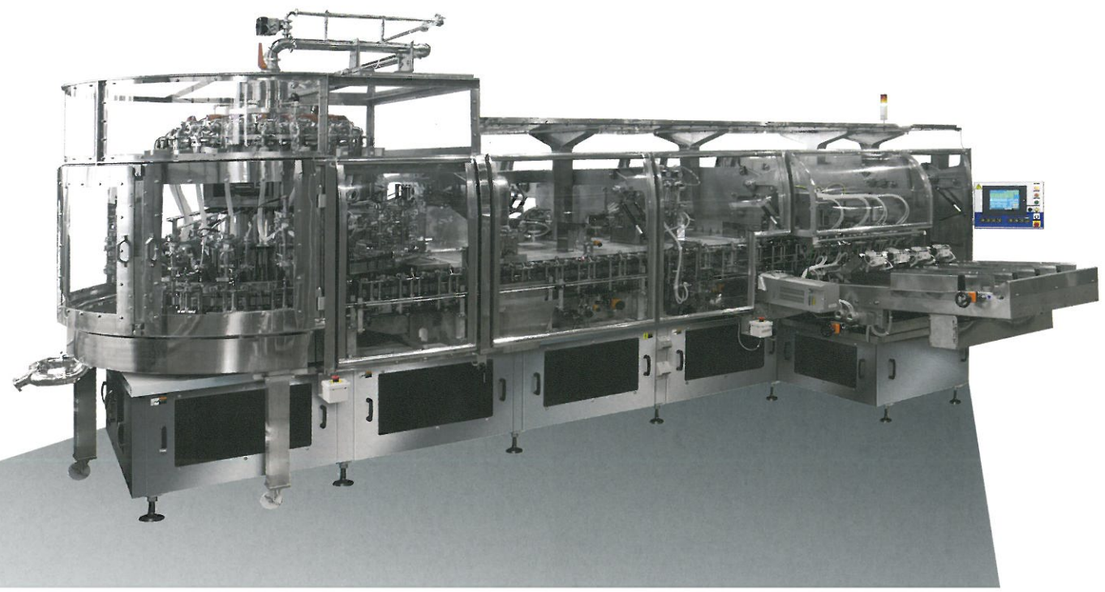
TL-AX8

Cap. Max 100 pouches/min.
Size W/ 100~150 L / 120~280
App. Drinks, Liquid detergent, Sauces, etc.



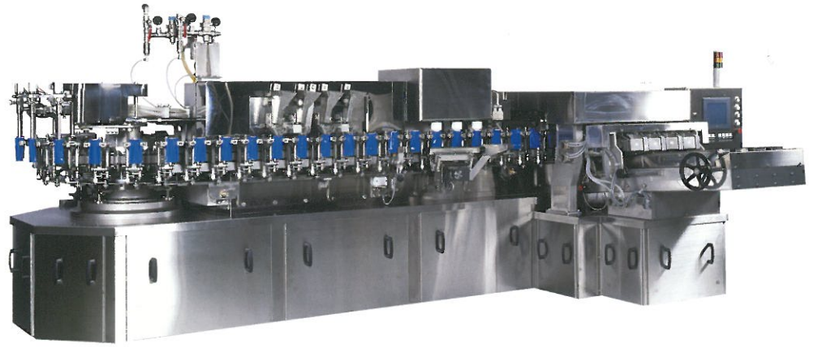
TL-AX4

Cap. Max 250 pouches/min.
Size W/ 90~110 L / 130~160
App. Drinks, Liquid detergent, Sauces, etc.



TL-AX1 / TL-AX3

Retort/Hotfill　Wet Use





TL-AX1

Cap. Max 250 pouches/min.
Size W/ 80~100 L / 125~160
App. Pet food, Shelf-stable ready meals, Pre-cooked food, etc.



TL-AX3

Cap. Max 180 pouches/min.
Size W/ 120~150 L / 120~280
App. Pet food, Shelf-stable ready meals, Pre-cooked food, etc.

TL-AX7

Wet Use



TL-AX7

Cap. Max 180 pouches/min.
Size W/ 90~100 L / 125~200
App. Candies, Jelly beans, Caramel, Supplements, etc.



*Unit of Dimension: mm　*Capacity of packaging machines may vary according to filling material, filling amount and bag shape.

Snacks and Granulated Products Packaging Machines

Equipped with filling and insertion devices to fit each product, this line up of machines is perfect for a variety of dry products

TT-10A

10 Stations

Pouch type

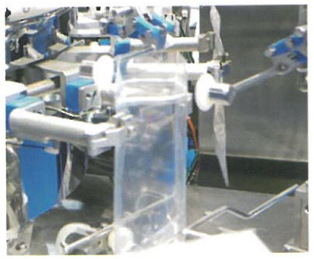
Filling Product

Solid　Liquid　Solid+Liquid　Powder

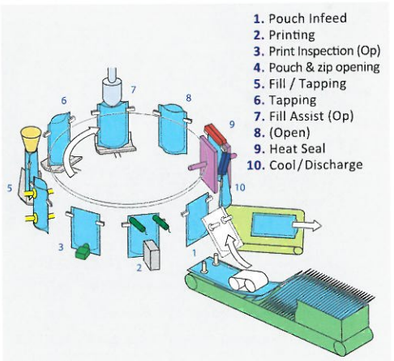
- Press to close zipper opening, pouch top & bottom opening & zipper closing are standard features
- High capacity, 10 station layout, stainless construction and variety of settings / options for wide flexibility
- Single point pouch width adjustment changes all stations simultaneously



(Magazine) Conveyor style magazine for flat, standup, flat bottom and press to close zipper pouches.



(Zipper Opening) 'Soft touch' zipper opening system opens pouches without risk of pouch damage or deformation.



TT-10CR Processing Example



TT-10A

Cap. Max 60 pouches/min.

Size W/ 80~250 L / 140~380

App. Candies, Rice, Seasonings, Pet food, Cereals, Frozen Foods, etc.



Side gusset pouches, Flat & Standup pouch styles

TT-10D-F / TT-10D2-F

10 Stations



TT-10D-F

Cap. Max 45 pouches/min.

Size W/ 80~150 (flat, standup, flat bottom)
L / 120~350 G / Max 30 (gusset 60)

App. Dry & Frozen foods, Pet food, Lawn & garden, Individually wrapped products, etc.

TT-10D2-F

Cap. Max 35 pouches/min.

Size W/ 120~240 (flat, standup, flat bottom)
L / 150~450 G / Max 50 (gusset 100)

App. Dry & Frozen foods, Pet food, Lawn & garden, Individually wrapped products, etc.



TT-8D-N / TT-8DW-N

Wet Use　8 Stations



TT-8D-N

Cap. Max 55 pouches/min.

Size W/ 120~260 (80~220) L / 130~400

App. Dry & Frozen foods, Pet food, Lawn & garden, Individually wrapped products, etc.

TT-8DW-N

Cap. Max 80 pouches/min.

Size W/ 120~260 L / 130~400

App. Dry & Frozen foods, Pet food, Lawn & garden, Individually wrapped products, etc.



TT-8CN

Wet Use　8 Stations



TT-8CN

Cap. Max 55 pouches/min.

Size W/ 100~220 (80~200) (110~230) (120~240)
L / 130~300

App. Dry & Frozen foods, Pet food, Lawn & garden, Individually wrapped products, etc.

TT-8A11

8 Stations



TT-8A11

Cap. Max 70 pouches/min.

Size W/ 100~250 L / 140~350

App. Dry & Frozen foods, Pet food, Lawn & garden, Individually wrapped products, etc.

TT-9CW2-H

9 Stations



TT-9CW2-H

Cap. Max 90 pouches/min.

Size W/ 120~180 L / 150~300

App. Dry & Frozen foods, Pet food, Lawn & garden, Individually wrapped products, etc.

Horizontal Type

TT-H4

Fill Flat　8 Stations



TT-H4

Cap. Max 30 pouches/min.

Size W/ 100~220 L / 130~300

App. Horizontal loading of dry delicate products or products requiring alignment

*Unit of Dimension: mm　*Capacity of packaging machines may vary according to filling material, filling amount and bag shape.

Spout Machines

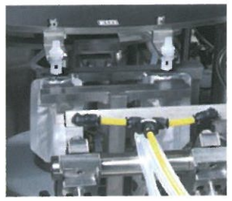
Fully automated spout inserting, filling & capping systems

Center Spout Inserter

TX-100SP-1 / TX-150SP-1

11 Stations

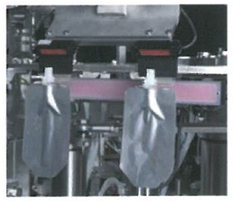
- Fully automated spout and pouch loading, alignment, sealing & transfer
- Highly accurate spout and pouch alignment
- Five stage pre-seal / heat / heat / heat / cool sealing system insure uniformly strong spout and pouch seal quality
- Optional vacuum decay seal leak testing and machine vision spout alignment inspection systems



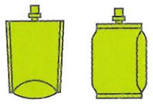
(Magazine) Conveyor style magazine for efficient pouch loading.



(Sealer) Pre-seal / heat / heat / heat / cool.



(Inspection) Machine vision spout position confirmation (optional).



TX-100SP1

Cap.	Max 100 pouches/min.
Size	W/ 70~110 L / 120~250 (300)

TX-150SP1

Cap.	Max 160 pouches/min.
Size	W/ 70~95 L / 120~200



Center/Corner Spout Inserter

TX-40SP-1/TX-80SP-1

9 Stations



TX-40SP-1

Cap.	Max 50 pouches/min.
Size	W/ 80~300 (corner), 80~320 (center) L / 120~400

TX-80SP-1

Cap.	Max 80 pouches/min.
Size	W/ 80~200 (230) L / 120~350

Corner Spout Inserter

TX-60SP-1

10 Stations



TX-60SP-1

Cap.	Max 60 pouches/min. (PP), Max 75 pouches/min. (PE)
Size	W/ 150~180 L / 210~300

Spout Pouch Packaging Machines

TT-15CW-10 / TT-15CF-10

Wet Use · 10 Stations · Fill in Spout



TT-15CW-10

Cap.	Max 95 pouches/min.
Size	W/ 60~120 L / 100~250
App.	Drinks, Liquid detergent, Sauces, etc.

TT-15CF-10

Cap.	Max 150 pouches/min.
Size	W/ 65~95 L / 120~200
App.	Drinks, Liquid detergent, Sauces, etc.



Multi-use for center spout flat, standup and side gusset pouch styles

Fill, Seal Pre-capped Spout

TT-10CR-SP

Retort/Hotfill · Wet Use · 10 Stations · Fill, Add Spout



TT-10CR-SP

Cap.	Max 35 pouches/min.
Size	W/ 100~230, 80~210, 110~240 L / 130~300
App.	Drinks, Liquid detergents, Sauces, Granules, Powders, etc.

Insert Spout, Fill & Cap

TT-15C-14

Wet Use · 14 Stations · Fill in Spout



TT-15C-14

Cap.	Max 30 pouches/min.
Size	W/ 100~160 L / 120~250
App.	Drinks, Liquid detergents, Sauces, etc.

Spout Inner Seal Applicator

TT-15C
TT-15CW

Retort/Hotfill · Wet Use · 15 Stations · Fill in Spout



TT-15C

Cap.	Max 40 pouches/min.
Size	W/ 65~160 L / 100~300
App.	Drinks, Liquid detergent, Sauces, etc.



TT-15CW

Cap.	Max 70 pouches/min.
Size	W/ 60~120 L / 100~250
App.	Drinks, Liquid detergent, Sauces, etc.

Corner Spout Filling and Packaging Machines

TT-12C

Wet Use · 12 Stations



TT-12C

Cap.	Max 35 pouches/min.
Size	W/ 120~170 L / 150~280
App.	Liquid detergent, Oils, Sauces, etc.

PMC-6

Wet Use · 6 Stations · Fill in Spout



PMC-6

Cap.	Max 10 pouches/min.
Size	W/ Max 200 L / Max 300
App.	Drinks, Liquid detergent, Sauces, etc.

Simplified

PMC

Wet Use · 4 Stations · Fill in Spout



PMC

Cap.	Approx. 5 pouches/min. (w/ worker)
Size	W/ Max 180 L / Max 300
App.	Drinks, Sauces, etc.

*Unit of Dimension: mm *Capacity of packaging machines may vary according to filling material, filling amount and bag shape.

Vacuum Packaging Machines

Fully automated two-table, rotary style vacuum packaging machines

High temperature product processing features available

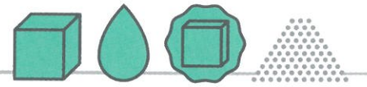
TVP-E2 / TVP-E3 / TVP-E4

Retort/Hotfill | Wet Use | Stations: 8 | No. of Chambers: 10~12 (E2=12 / E3=12 / E4=10)

Pouch type



Filling Product



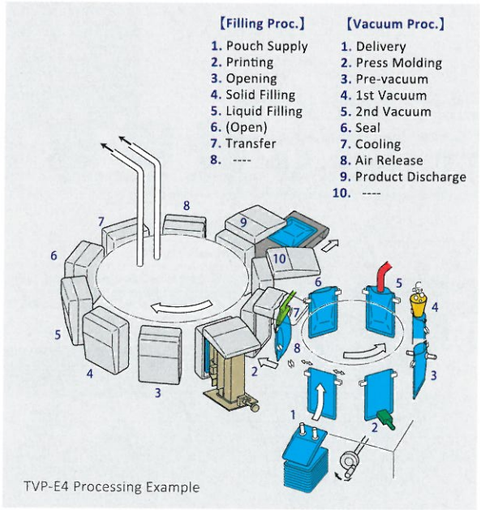
- No tool pouch size and product changeovers
- Water-resistant structure for superior sanitation
- Simple and intuitive touch panel controls
- Optional specifications for high temperature product handling



(Chamber) The inside of the chamber is a simple structure that's easy to clean.



(Touch Control Panel) Simplified operation, maintenance and inspection. Able to register up to 100 menus for easy setup & fast changeovers.



TVP-E4 Processing Example



TVP-E2

Cap. Max 50 pouches/min.
Size W/ 80~150 L / Max 210
App. Side dishes, Vegetables & pickles, Meat products, Seafood, Preserved foods, etc.



TVP-E3

Cap. Max 50 pouches/min.
Size W/ 80~180 L / Max 260
App. Side dishes, Vegetables & pickles, Meat products, Seafood, Preserved foods, etc.



TVP-E4

Cap. Max 40 pouches/min.
Size W/ 100~220 (230) L / Max 300 (350)
App. Side dishes, Vegetables & pickles, Meat products, Seafood, Preserved foods, etc.

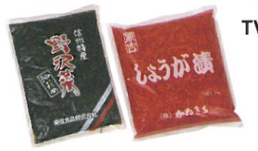


Picture: TVP-E4

High Temperature Vacuum Capable

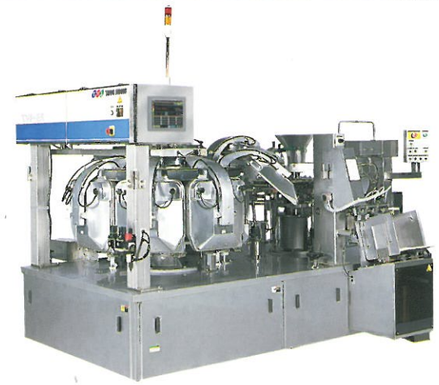
TVP-E5

Retort/Hotfill | Wet Use | Stations: 8 | No. of Chambers: 8



TVP-E5

Cap. Max 25 pouches/min.
Size W/ 150~290 L / Max 380
App. Side dishes, Vegetables & pickles, Meat products, Seafood, Preserved foods, etc.



For Small Pouch

TVP-E1W

Retort/Hotfill | Wet Use | Stations: 8 | No. of Chambers: 10



TVP-E1W

Cap. Max 80 pouches/min.
Size W/ 60~100 L / 80~200
App. Side dishes, Meat products, eggs, etc.

TVP-E2W

Retort/Hotfill | Wet Use | Stations: 9 | No. of Chambers: 11



TVP-E2W

Cap. Max 75 pouches/min.
Size W/ 80~150 L / Max 220
App. Side dishes, Vegetables & pickles, Meat products, Seafood, Preserved foods, etc.

For Longer Products

TVP-E4L

Retort/Hotfill | Wet Use | Stations: 8 | No. of Chambers: 10



TVP-E4L

Cap. Max 30 pouches/min.
Size W/ 100~220 L / Max 450
App. Side dishes, Vegetables & pickles, Meat products, Seafood, Preserved foods, etc.

Horizontal Insertion Type

TVP-H4

Fill Flat | Retort/Hotfill | Wet Use | Stations: 8 | No. of Chambers: 10



TVP-H4

Cap. Max 25 pouches/min.
Size W/ 100~220 L / 120~300
App. Side dishes, Vegetables & pickles, Meat products, Seafood, Preserved foods, etc.

Vacuum / Gas Flush

TVP-G3

Retort/Hotfill | Wet Use | Stations: 8 | No. of Chambers: 15



TVP-G3

Cap. Max 35 pouches/min.
Size W/ 100~180 L / Max 260
App. Legumes, Cereals, Cheeses, Coffee, Candies, Snacks, etc.

Fresh Meat / Chicken

TVP-EBR

Retort/Hotfill | Wet Use | Stations: 8 | No. of Chambers: 8



TVP-EBR

Cap. Max 30 pouches/min.
Size W/ 150~250 L / Max 350
App. Fresh meat, etc.

*Unit of Dimension: mm *Capacity of packaging machines may vary according to filling material, filling amount and bag shape.

Other Packaging and Filling Machines

Supporting a wide range of specialty products and applications

Cup / Tray Packaging

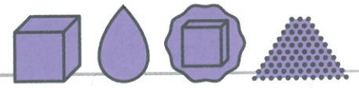
TY-12Z/TY-12WZ/TY-12W2Z/TY-12FZ

Retort/Hotfill · Wet Use · 12 Stations

Pouch type

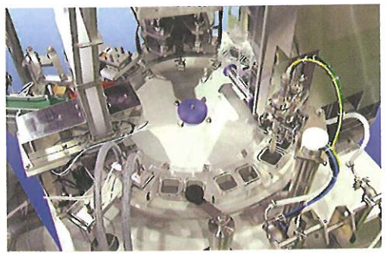


Filling Product



Solid Liquid Solid+Liquid Powder

- Rotary system reduces the number of retainers, tooling and eliminates waste
- Changing retainers (size change) is quick and easy
- Compact size and efficient operation
- Gas flush devices
- Can be linked with various filling devices
- Two-stage trimming seal plus main seal for strong and attractive sealing



(All Processes) TY-12WZ



TY-12Z

Cap. Max 35 cups/min.
Size W x L / 130×130, H/ 90
App. Cooked beans, Preserved food, Butters, Pickles, Side dishes, etc.

TY-12WZ

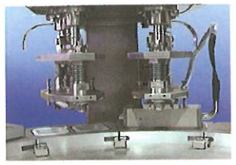
Cap. Max 80 cups/min.
Size W x L / 75×75, H/ 75
App. Cooked beans, Preserved food, Butters, Pickles, Side dishes, etc.

TY-12W2Z

Cap. Max 80 cups/min.
Size W x L / 110×110, H/ 75
App. Cooked beans, Preserved food, Butters, Pickles, Side dishes, etc.

TY-12FZ

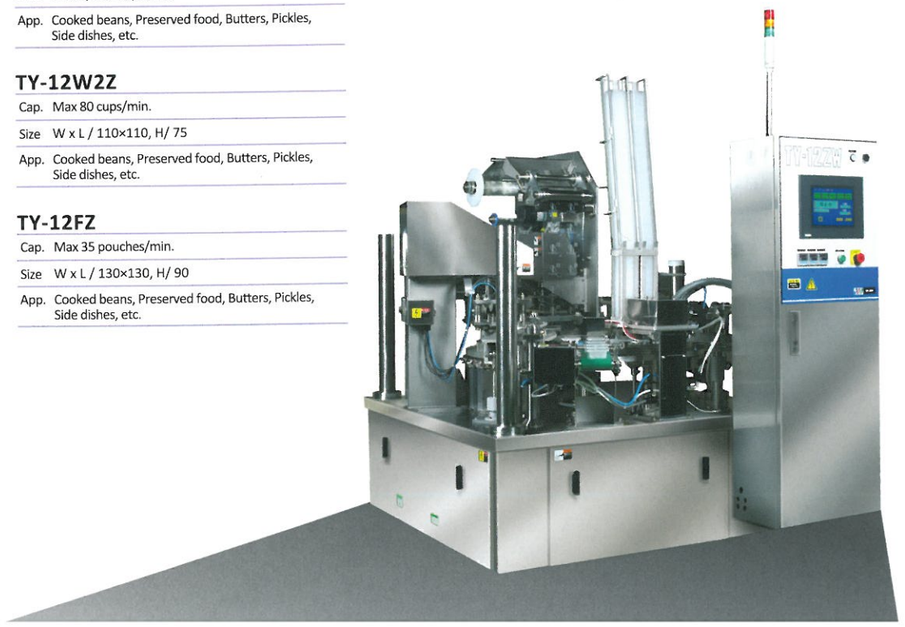
Cap. Max 35 pouches/min.
Size W x L / 130×130, H/ 90
App. Cooked beans, Preserved food, Butters, Pickles, Side dishes, etc.



(Sealer) Removable seal and cool tooling permitting simple changeovers and cleaning.



(Filler) Permits interface with computer weighers, cup fillers and volumetric filling options.



TT-8CP / TT-8CPR

Wet Use · 8 Stations



TT-8CP

Cap. Max 40 pouches/min.
Size W/ 100~220 (80~200) (110~230) (120~240) L / 130~300
App. Prepared foods / pickles in sauce or brine



Seal crimp and ring type

TT-8CPR

Cap. Max 30 pouches/min.
Size W/ 100~220 L / 130~350 (500)
App. Prepared foods / pickles in sauce or brine



Pouch Former / Filler

TT-10MZ

Horiz. Pouch Former · Retort/Hotfill · Wet Use · 10 Stations



TT-10MZ

Cap. Max 60 pouches/min.
Size W/ 80~120 L / 60~120
App. Shelf-stable ready meals, Preserved food, Sliced vegetables, etc.

Manual / R&D applications

PMS

Retort/Hotfill · Wet Use



PMS

Cap. Max 5 pouches/min. (with worker)
Size W/ 60~250 L / 100~350
App. Shelf-stable ready meals, Drinks, Sauces, etc.

Cup Reciprocating Filling Machines

TA-1C / TA-2C

Wet Use

TA-1C

Cap. Max 30 pouches/min.
Fil. 50~285 cc
App. Sticky products, chopped vegetables / meat, other compressible products

TA-2C

Cap. Max 20 pouches/min.
Fil. 450~1750 cc
App. Sticky products, chopped vegetables / meat, other compressible products

Cup Filling Machines

CF-90 / CF-115 / CF-130 / CF-165

Wet Use

CF-90 ※W Type Available

Cap. Max 35 times/min.
Max 35 times/min. (forced type)
Max 35 times/min. (high speed type)
Dim. ϕ90×110H, ϕ90×130H

CF-115 ※W Type Available

Cap. Max 30 times/min.
Dim. ϕ115×160H, ϕ115×190H

CF-130

Cap. Max 30 times/min.
Dim. ϕ130×160H, ϕ130×190H

CF-165

Cap. Max 20 times/min.
Dim. ϕ165×180H, ϕ165×220H

Automatic Piston Fillers & Depositors

PM / PH / PS

Wet Use

PM

Cap. Max 40 times/min. (duplex version available)
Fil. 50~1000 cc
App. Non-particulate, thin viscosity sauces, soups, purees, beverages, oils, liquid soaps, etc.

PH

Cap. Max 40 times/min. (duplex version available)
Fil. 100~2000 cc
App. Particulate or non-particulate thin to medium viscosity soups, sauces, stews, rice, other prepared foods, etc.

PS

Cap. Max 25 times/min.
Fil. 150~3000 cc
App. High viscosity pastes, pâté, chopped / blended foods, salads, etc.

*Unit of Dimension: mm *Capacity of packaging machines may vary according to filling material, filling amount and bag shape.

Toyo Jidoki is a leading manufacturer of automatic filling & packaging machines for flexible packaging materials.
Premium, high quality packaging technologies in support of our customers worldwide.








Service Network System

With an established and growing service & support network throughout the regions we support, Toyo Jidoki, our subsidiaries and agencies are available to support our customers when and where needed. With more than 10,000 filling systems shipped to more than 40 countries, we have the experience and reach necessary to fully support our customers wherever they are located.

Toyo Jidoki's global network: Supporting our customers and supporting our systems.



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