Turcon® AQ-Seal® 5



Double Acting

Rubber Energized Plastic Faced Seal

Material:
Turcon®, Zurcon® and Elastomer

■ Turcon® AQ-Seal® 5*

Description



The Turcon® AQ-Seal® 5 is a patented development of the proven standard Turcon® AQ-Seal®.

The seal profile of the Turcon® ring has been redesigned on both the dynamic and static sealing surface. Two O-Rings are used to energize the seal instead of one.

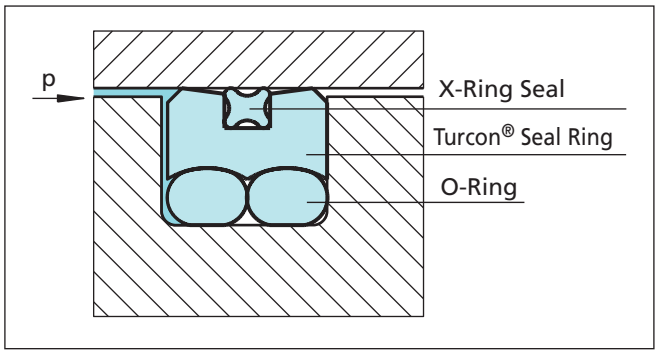


Figure 21 Turcon® AQ-Seal® 5

The AQ-Seal® 5 combines the benefits of a low-friction Turcon® slipper seal with the high sealing characteristics of an elastomeric seal by incorporating a limited foot print X-Ring Seal in the dynamic sealing face. This optimizes leakage control while minimizing friction.

The particular characteristics of the AQ-Seal® 5 are the special seal profile with a defined seal edge and the use of two O-Rings as energizing elements to optimize the pressure profile and to reduce the force of attack at gas permeability.

* Patent No. EP 0 424 372

Advantages

- High sealing effect in applications requiring media separation, e.g. fluid/fluid or fluid/gas
- Double security through the combination of low-friction special materials with elastomer seals
- Low gas permeation rate
- Higher pressure application, higher sliding speed compared to the AQ-Seal®
- Outstanding sliding properties, no stick-slip effect.

Application Examples

The Turcon® AQ-Seal® 5 mainly designed for heavy duty and large diameter applications and is recommended as double acting piston seal for hydraulic equipment such as:

- Machine tools
- Presses
- Rolling mills
- Mobile cranes
- Off-road hydro-pneumatic suspensions
- Servo hydraulics
- Offshore equipment
- Jacks

For Semi-static Piston Accumulators see page 51 Turcon® AQ-Seal® and for High Performance Piston Accumulators a further development is available i.e. Special Turcon® AQ Seal, see page189.

Technical Data

Operating conditions

Pressure:	Up to 60 MPa with mineral oil Up to 25 MPa for media with reduced lubricating properties
Speed:	Up to 3 m/s with reciprocating movements frequency up to 3 Hz
Temperature:	-30 °C to +200 °C *) (depending on O-Ring and X-Ring Seal material) (For applications at temperatures below -30 °C, please contact your local TSS Company).
Media:	Mineral oil-based hydraulic fluids, flame retardant hydraulic fluids, environmentally safe hydraulic fluids (bio-oils), phosphate ester, water and others, depending on the seal and O-Ring and X-Ring Seal material compatibility (see Table XVIII)
Clearance:	The maximum permissible radial clearance S_{max} is shown in Table XIX, as a function of the operating pressure and functional diameter.

Important Note:
The above data are maximum values and cannot be used at the same time. e.g. the maximum operating speed depends on material type, pressure, temperature and gap value. Temperature range also dependent on medium.

*) in the case of unpressurized applications in temperatures below 0°C please contact our application engineers for assistance!

Materials

The following material combinations have proven effective for hydraulic applications:

For light to heavy applications with reciprocating movements in mineral oils and other media with good lubrication:

All round material for hydraulic applications with reciprocating, short stroke or helical movements in mineral oils, flame retardant hydraulic fluids HFC, phosphate ester, bio-oils or fluids having less satisfactory lubricating properties:

Turcon® AQ-Seal® 5:	Turcon® M12	
O-Ring and X-Ring:	NBR, 70 Shore A	N
	FKM, 70 Shore A	V
Set code:	M12N or M12V	

For medium to heavy applications with reciprocating movements in mineral oils and other media with good lubrication:

Turcon® AQ-Seal® 5:	Turcon® T46	
O-Ring and X-Ring:	NBR, 70 Shore A	N
	FKM, 70 Shore A	V
Set code:	T46N or T46V	

For specific applications, all Turcon® materials are available. Other viable material combinations are listed in Table XVIII.

Table XVIII Turcon® Materials for AQ-Seal® 5

Material, Applications, Properties	Code	O-Ring Material Shore A	Code	O-Ring Operating Temp.* °C	Mating Surface Material	MPa max Dyna-mic
Turcon® M12 **First material choice** for seals in linear motion Overall improved properties For new constructions and updating For all commonly applied hydraulic fluids including fluids with low lubrication performance Lowest friction and best sliding properties Lowest wear on seals Improved absorption of abrasive contaminants No wear or abrasion of counter surface Mineral fibre and Additives filled Colour: Dark grey	M12	NBR - 70	N	-30 to +100	Steel Steel hardened Steel chrome plated (rod) Steel plated (rod) Cast iron Stainless steel Titanium	50
		NBR - 70 Low temp.	T	-45 to +80		
		FKM - 70	V	-10 to +200		
Turcon® T08 For lubricating fluids and linear motion **Very high compressive strength and extrusion resistance** Hard counter surfaces is recommended Bronze filled Colour: Light to dark brown, which may have variations in shading	T08	NBR - 70	N	-30 to +100	Steel hardened Steel chrome plated (rod) Cast iron	60
		NBR - 70 Low temp.	T	-45 to +80		
		FKM - 70	V	-10 to +200		
Turcon® T10 For hydraulic and pneumatic For linear motion in lubricating and non-lubricating fluids High extrusion resistance Good chemical resistance Not for electrically conducting fluids Carbon, graphite filled Colour: Black	T10	NBR - 70	N	-30 to +100	Steel Steel chrome plated (rod) Stainless steel	40
		NBR - 70 Low temp.	T	-45 to +80		
		FKM - 70	V	-10 to +200		
		EPDM-70	E**	-45 to +145		
Turcon® T29 For lubricating and non-lubricating fluids Good extrusion resistance Surface texture is not suitable for gas sealing Not for electrically conducting fluids Carbon fibre filled Colour: Grey	T29	NBR - 70	N	-30 to +100	Steel Steel chrome plated (rod) Cast iron Stainless steel	30
		NBR - 70 Low temp.	T	-45 to +80		
		FKM - 70	V	-10 to +200		
		EPDM-70	E**	-45 to +145		
Turcon® T40 For lubricating and non-lubricating fluids High frequency and short strokes **Water hydraulics** Surface texture is not suitable for gas sealing Carbon fibre filled Colour: Grey	T40	NBR - 70	N	-30 to +100	Steel Steel chrome plated (rod) Cast iron Stainless steel Aluminium	25
		NBR - 70 Low temp.	T	-45 to +80		
		FKM - 70	V	-10 to +200		
		EPDM-70	E**	-45 to +145		
Turcon® T46 For lubricated hydraulics in linear motion High compressive strength High extrusion resistance Very good sliding and wear properties Bronze filled Colour: Light to dark brown, which may have variations in shading	T46	NBR - 70	N	-30 to +100	Steel hardened Steel chrome plated (rod) Cast iron	50
		NBR - 70 Low temp.	T	-45 to +80		
		FKM - 70	V	-10 to +200		

Material, Applications, Properties	Code	O-Ring Material Shore A	Code	O-Ring Operating Temp.* °C	Mating Surface Material	MPa max Dyna-mic
Zurcon® Z80 For lubricating and non-lubricating fluids Water based fluids, air and gases Dry air pneumatics High abrasion and extrusion resistance For service in abrasive conditions and media with particles Good chemical resistance Limited temperature capability (-60 to +80 °C) UHMWPE (Ultra High Molecular Weight Polyethylene) Colour: White to off-white	Z80	NBR - 70	N	-30 to (+100)	Steel Steel hardened Steel chrome plated (rod) Stainless steel Aluminium Ceramic coating	35
		NBR - 70 Low temp.	T	-45 to +80		
		EDPM - 70	E**	-10 to (+145)		

* The O-Ring Operation Temperature is only valid in mineral hydraulic oil (except EPDM). ** Material not suitable for mineral oils.
BAM: Tested by "Bundesanstalt Materialprüfung, Germany". Highlighted materials are standard.

■ Installation Recommendation

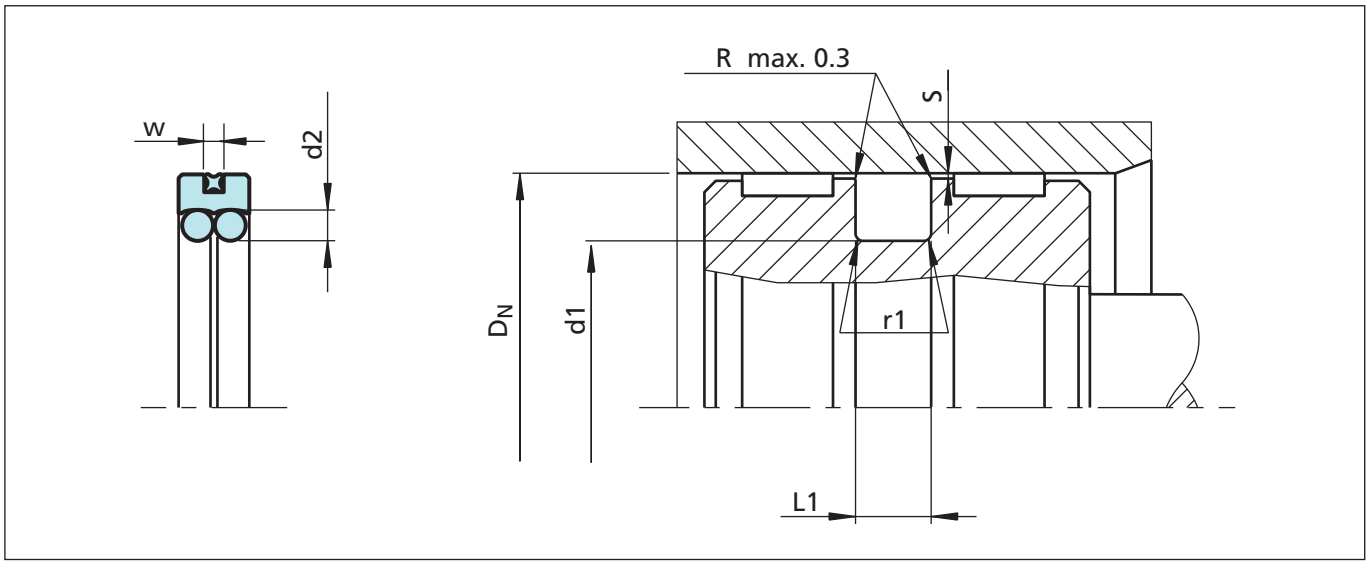


Figure 22 Installation drawing

Table XIX Installation dimensions

Series No.	Bore Diameter D_N H9		Groove Diameter	Groove Width	Radius	Radial Clearance S max.*			O-Ring Cross-Sec.	X-Ring Seal Cross Sec.
	Recommended Range	Extended Range	d_1 h9	L_1 +0.2	r_1	10 MPa	20 MPa	30 MPa	d_2	W
PQ01	40 - 79.9	25 - 140	D_N - 10.0	6.3	0.6	0.30	0.20	0.15	2.62	1.78
PQ02	80 - 132.9	50 - 250	D_N - 13.0	8.3	1.0	0.40	0.30	0.15	3.53	2.62
PQ03	133 - 462.9	100 - 480	D_N - 18.0	12.3	1.3	0.40	0.30	0.20	5.33	3.53
PQ04	463 - 700.0	425 - 700	D_N - 31.0	16.3	1.8	0.50	0.40	0.30	7.00	5.33

* At pressures **> 30 MPa** use diameter tolerance H8/f8 (bore/piston) in area of the seal or consult TSS for alternative material or profiles. TSS Slydring® / Wear Rings are not applicable at very small radical clearance S. Please consult the Slydring® catalog.

Ordering example

Turcon®AQ-Seal®5, complete with O-Ring and X-ring seal, recommended range, Series PQ02 (from Table XIX).
Bore diameter: D_N = 80.0 mm
TSS Part No. PQ0200800 (from Table XX)

Select the material from Table XVIII. The corresponding code numbers are appended to the TSS Part No. (from Table XX). Together they form the TSS Article No.
For all intermediate sizes not shown in Table XX, the TSS Article No. can be determined from the example opposite.

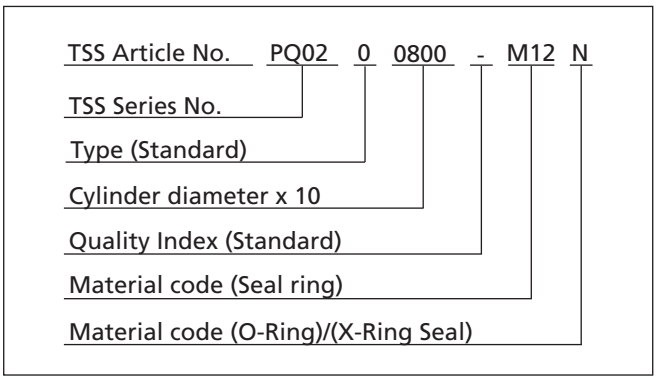


Table XX Installation dimensions / TSS Part No.

Bore Diameter	Groove Diameter	Groove Width	TSS Part No.	O-Ring Dimensions	X-Ring Dimensions
D_N H9	d_1 h9	L_1 +0.2			
40.0	**30.0**	**6.3**	**PQ0100400**	**29.82 x 2.62**	**34.65 x 1.78**
42.0	32.0	6.3	PQ0100420	31.42 x 2.62	37.82 x 1.78
45.0	35.0	6.3	PQ0100450	34.59 x 2.62	37.82 x 1.78
48.0	38.0	6.3	PQ0100480	37.77 x 2.62	41.00 x 1.78
50.0	**40.0**	**6.3**	**PQ0100500**	**39.34 x 2.62**	**44.17 x 1.78**
52.0	42.0	6.3	PQ0100520	40.94 x 2.62	47.35 x 1.78
55.0	45.0	6.3	PQ0100550	44.12 x 2.62	50.52 x 1.78
60.0	50.0	6.3	PQ0100600	48.90 x 2.62	53.70 x 1.78
63.0	**53.0**	**6.3**	**PQ0100630**	**52.07 x 2.62**	**56.87 x 1.78**
65.0	55.0	6.3	PQ0100650	53.64 x 2.62	60.05 x 1.78
70.0	60.0	6.3	PQ0100700	58.42 x 2.62	63.22 x 1.78
75.0	65.0	6.3	PQ0100750	63.17 x 2.62	69.57 x 1.78
80.0	**67.0**	**8.3**	**PQ0200800**	**66.27 x 3.53**	**71.12 x 2.62**
85.0	72.0	8.3	PQ0200850	69.44 x 3.53	75.87 x 2.62
90.0	77.0	8.3	PQ0200900	75.79 x 3.53	82.22 x 2.62
95.0	82.0	8.3	PQ0200950	78.97 x 3.53	82.22 x 2.62
100.0	**87.0**	**8.3**	**PQ0201000**	**85.32 x 3.53**	**88.57 x 2.62**
105.0	92.0	8.3	PQ0201050	91.67 x 3.53	94.92 x 2.62
110.0	97.0	8.3	PQ0201100	94.84 x 3.53	101.27 x 2.62
115.0	102.0	8.3	PQ0201150	101.19 x 3.53	107.62 x 2.62
120.0	107.0	8.3	PQ0201200	104.37 x 3.53	107.62 x 2.62
125.0	**112.0**	**8.3**	**PQ0201250**	**110.72 x 3.53**	**113.97 x 2.62**
130.0	117.0	8.3	PQ0201300	113.89 x 3.53	120.32 x 2.62
135.0	117.0	12.3	PQ0301350	113.67 x 5.33	123.42 x 3.53
140.0	122.0	12.3	PQ0301400	120.02 x 5.33	126.60 x 3.53
150.0	132.0	12.3	PQ0301500	129.54 x 5.33	136.12 x 3.53
160.0	**142.0**	**12.3**	**PQ0301600**	**139.07 x 5.33**	**145.65 x 3.53**
170.0	152.0	12.3	PQ0301700	148.49 x 5.33	158.35 x 3.53
180.0	162.0	12.3	PQ0301800	158.12 x 5.33	164.70 x 3.53
190.0	172.0	12.3	PQ0301900	170.82 x 5.33	177.40 x 3.53
200.0	**182.0**	**12.3**	**PQ0302000**	**177.17 x 5.33**	**183.75 x 3.53**
210.0	192.0	12.3	PQ0302100	189.87 x 5.33	196.45 x 3.53
220.0	202.0	12.3	PQ0302200	196.22 x 5.33	202.80 x 3.53
230.0	212.0	12.3	PQ0302300	208.92 x 5.33	215.50 x 3.53
240.0	222.0	12.3	PQ0302400	221.62 x 5.33	221.85 x 3.53
250.0	**232.0**	**12.3**	**PQ0302500**	**227.97 x 5.33**	**234.55 x 3.53**

Bore diameters in **bold** type comply with the recommendations of ISO 3320.
All intermediate sizes up to 700 mm diameter can be supplied. Sizes > 700 mm diameter with special elastomers on request.

Bore Diameter	Groove Diameter	Groove Width	TSS Part No.	O-Ring Dimensions	X-Ring Dimensions
D_N H9	d_1 h9	L_1 +0.2			
280.0	262.0	12.3	PQ0302800	253.37 x 5.33	266.29 x 3.53
300.0	282.0	12.3	PQ0303000	278.77 x 5.33	278.99 x 3.53
320.0	**302.0**	**12.3**	**PQ0303200**	**291.47 x 5.33**	**304.39 x 3.53**
350.0	332.0	12.3	PQ0303500	329.57 x 5.33	329.79 x 3.53
400.0	**382.0**	**12.3**	**PQ0304000**	**380.37 x 5.33**	**380.59 x 3.53**
420.0	402.0	12.3	PQ0304200	405.26 x 5.33	380.59 x 3.53
450.0	432.0	12.3	PQ0304500	430.66 x 5.33	430.66 x 3.53
480.0	449.0	16.3	PQ0404800	443.36 x 7.0	456.06 x 5.33
500.0	**469.0**	**16.3**	**PQ0405000**	**468.76 x 7.0**	**456.06 x 5.33**
600.0	569.0	16.3	PQ0406000	557.66 x 7.0	557.58 x 5.33
700.0	669.0	16.3	PQ0407000	658.88 x 7.0	658.88 x 5.33

Bore diameters in **bold** type comply with the recommendations of ISO 3320.
All intermediate sizes up to 700 mm diameter can be supplied. Sizes > 700 mm diameter with special elastomers on request.